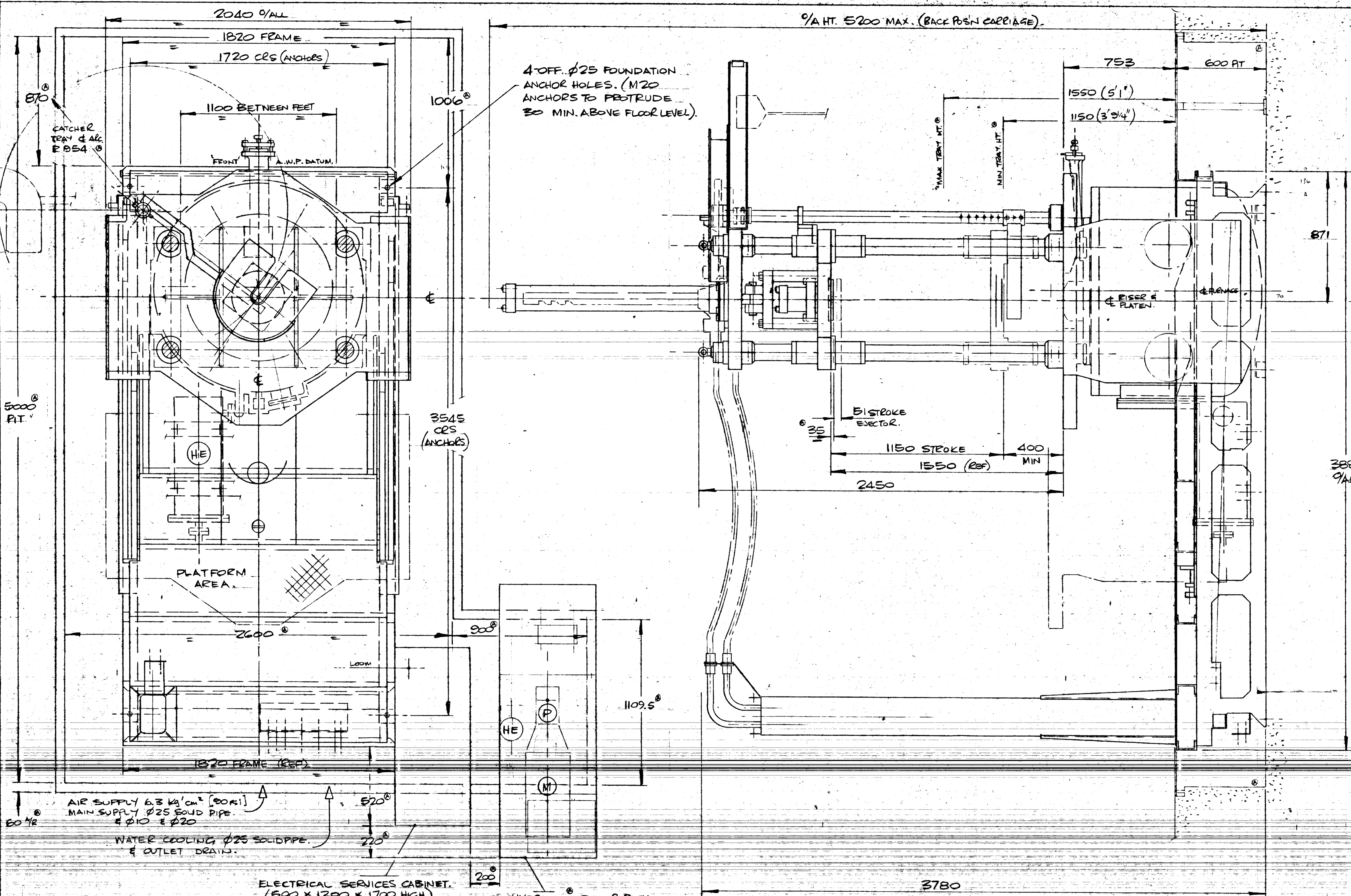


1550 51' 1150 3'94"

NO.	DATE	CHANGE
A	NOV 1904	UPDATES TO SUIT LATEST PLANT LAYOUT.



4 OFF. $\phi 25$ FOUNDATION ANCHOR HOLES. (M20 ANCHORS TO PROTRUDE 30 MIN. ABOVE FLOOR LEVEL).

3545 CRS (ANCHORS)

51 STROKE EJECTOR.

1150 STROKE
1550 (REF)
400 MIN

2450

3881
9/ALL

PLATFORM AREA.

1820 FRAME (REF)

AIR SUPPLY 6.3 kg/cm^2 (80 PSI)
MAIN SUPPLY $\phi 25$ SOLID PIPE
& $\phi 10$ & $\phi 20$

WATER COOLING $\phi 25$ SOLID PIPE
& OUTLET DRAIN.

ELECTRICAL SERVICES CABINET.
(500 X 1200 X 1700 HIGH)
SUPPLY: 3PH. + NEUTRAL.
400V. 60 HZ. 56 KW.

HYDRAULIC POWER PACK.
(600 X 1840 X 1510 HIGH)
MOTOR 25 HP. 18.5 KW.

NOTE!
THESE MACHINES ARE IN PAIRS LH/RH AT A CENTRE DISTANCE OF 4150.
(LH. M/C SHOWN.)

RH & LH ASSY. (LH ASSY SHOWN)

TITLE DIMENSIONAL PLAN & SIDE VIEW & FOUNDATION FIT CDS. (500 KG CRUCIBLE MACHINE)		SCALE 1:10
THIRD ANGLE PROJECTION		DATE MAY 1904
A.W. PLUME LTD. SHEFFIELD		DRU

COPYRIGHT RESERVED UNDER THE BERNE CONVENTION THE CONTENTS OF THIS DRAWING EMBODIED IN BRITISH PATENT NO. 1240888 AND OTHER PATENTS & PATENT APPLICATIONS IN ALL INDUSTRIALIZED COUNTRIES.