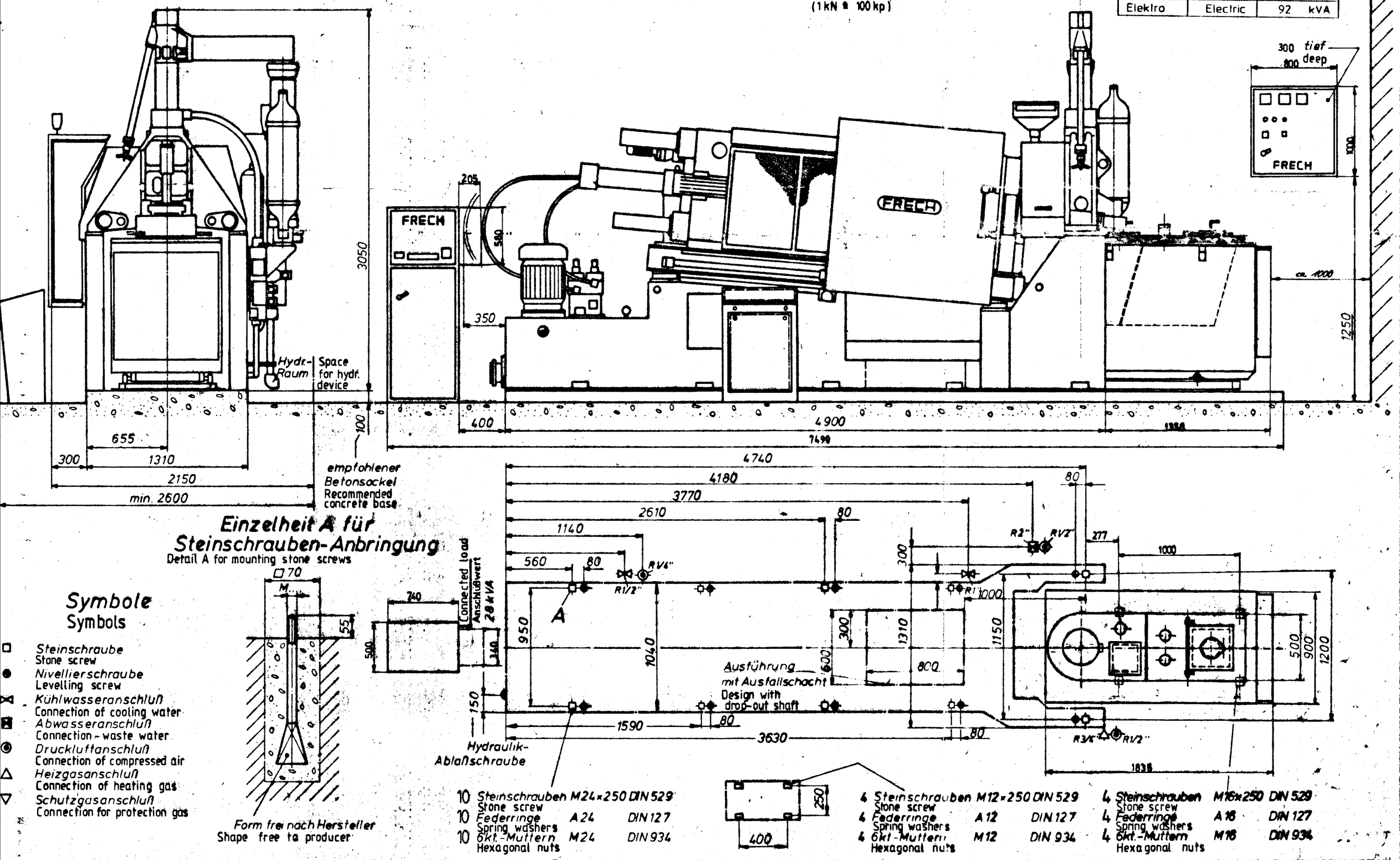
Fundamentbelastung ca. 120 kN
Foundation load approx 120 kN
(1 kN ≙ 100 kp)

Brennstoffbedarf für Tiegelheizung	Required fuel for crucible heating	
Brennstoff	Fuel	Anschlußwert Connection load
Elektro	Electric	92 kVA



Einzelheit A für Steinschrauben-Anbringung
Detail A for mounting stone screws

Form frei nach Hersteller
Shape free to producer

Symbole
Symbols

- □ Steinschraube — Stone screw
- ● Nivellierschraube — Levelling screw
- ⋈ Kühlwasseranschluß — Connection of cooling water
- ⊠ Abwasseranschluß — Connection - waste water
- ◉ Druckluftanschluß — Connection of compressed air
- △ Heizgasanschluß — Connection of heating gas
- ▽ Schutzgasanschluß — Connection for protection gas

10	Steinschrauben Stone screw	M24×250	DIN 529
10	Federringe Spring washers	A 24	DIN 127
10	6kt.-Muttern Hexagonal nuts	M24	DIN 934

4	Steinschrauben Stone screw	M12×250	DIN 529
4	Federringe Spring washers	A 12	DIN 127
4	6kt.-Muttern Hexagonal nuts	M12	DIN 934

4	Steinschrauben Stone screw	M16×250	DIN 529
4	Federringe Spring washers	A 16	DIN 127
4	6kt.-Muttern Hexagonal nuts	M16	DIN 934

FRECH

Foundation plan with two-chamber-furnace

FUNDAMENTPLAN DAM 315S MMOS 315/500

m. Zweikammerofen

Stand 3.95

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