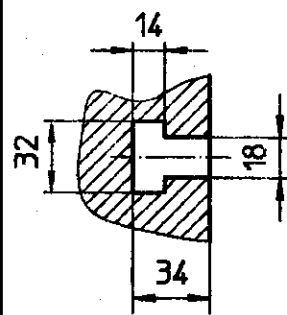
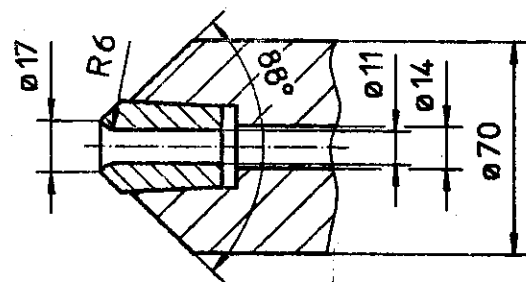


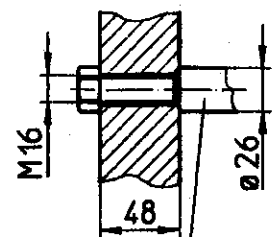
Tool mounting groove



Nozzle tip

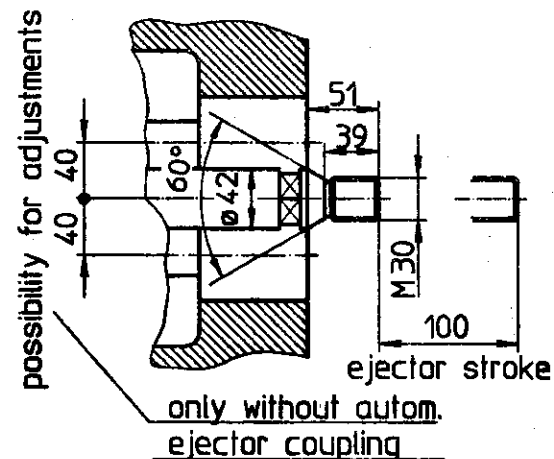


Ejector rod



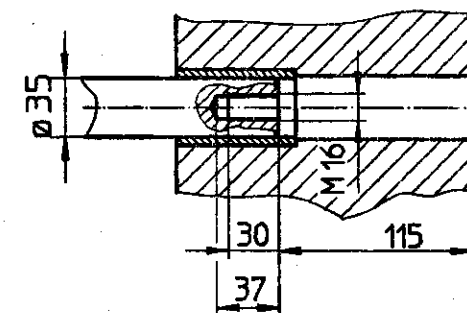
no part of the delivery programme

Ejector pin

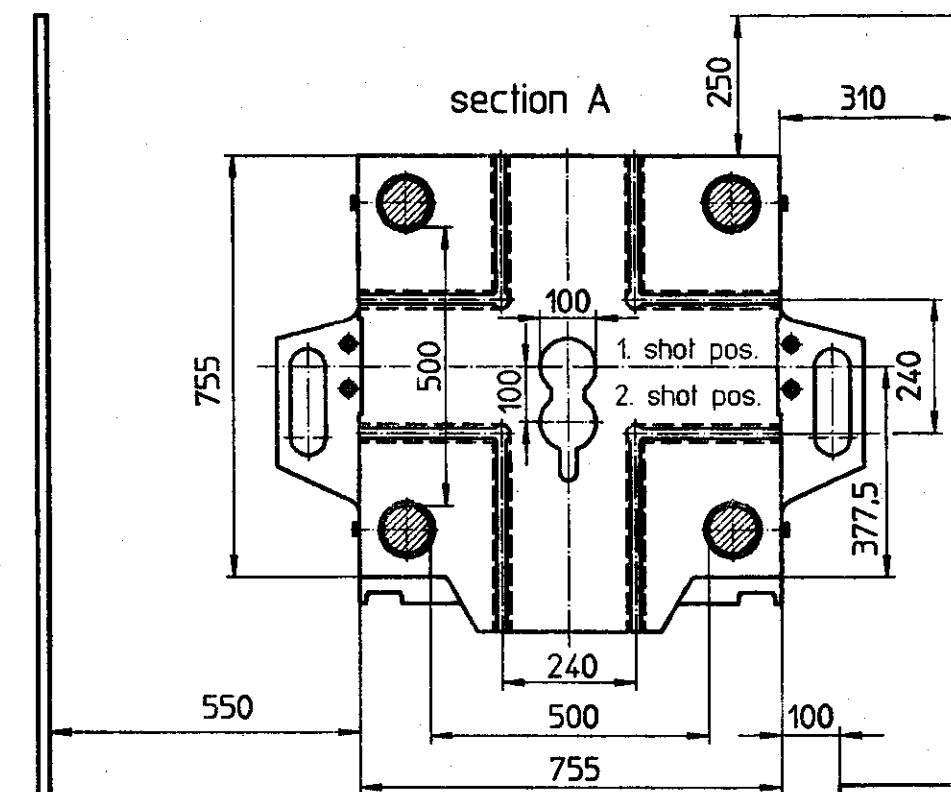
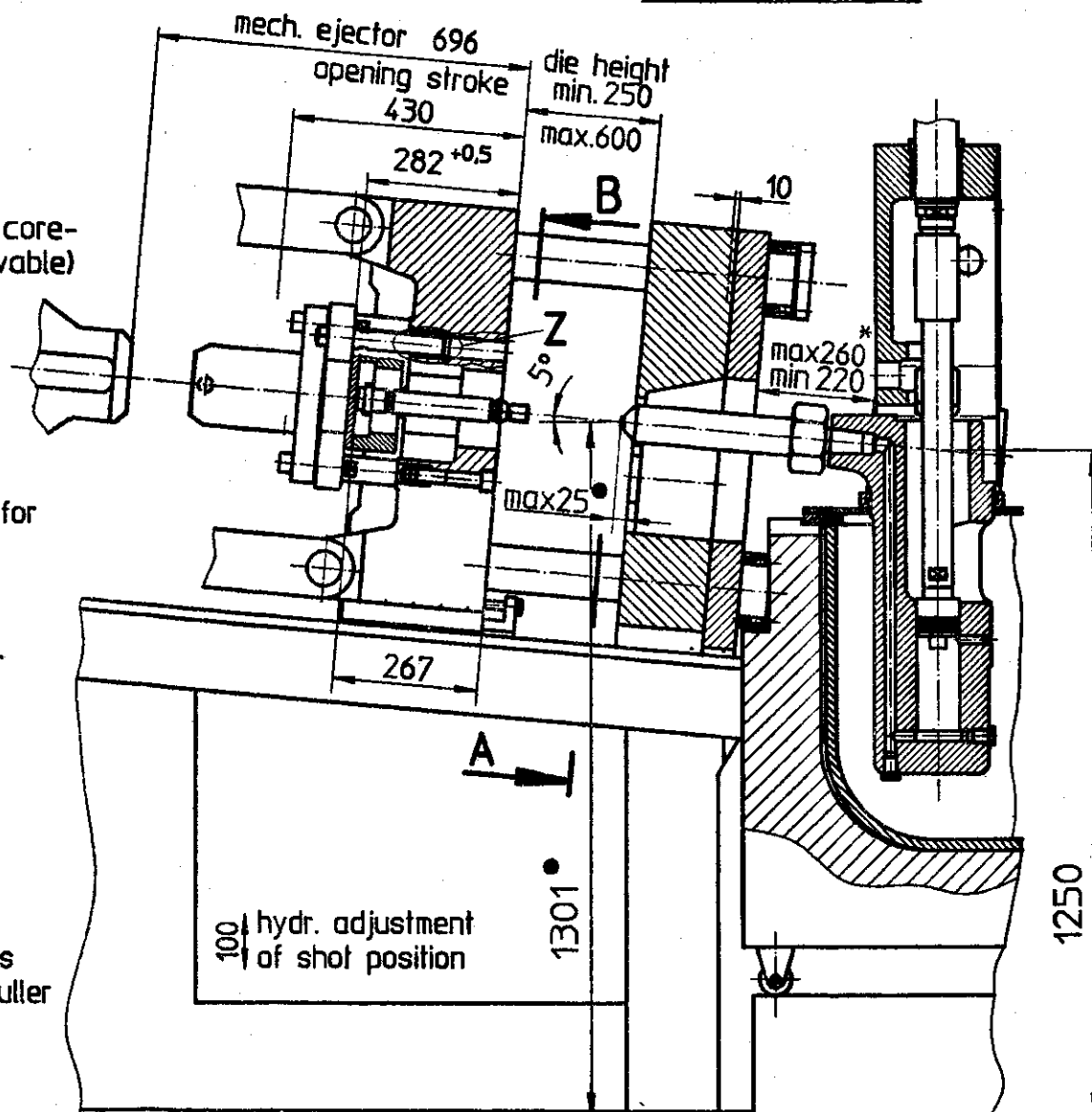
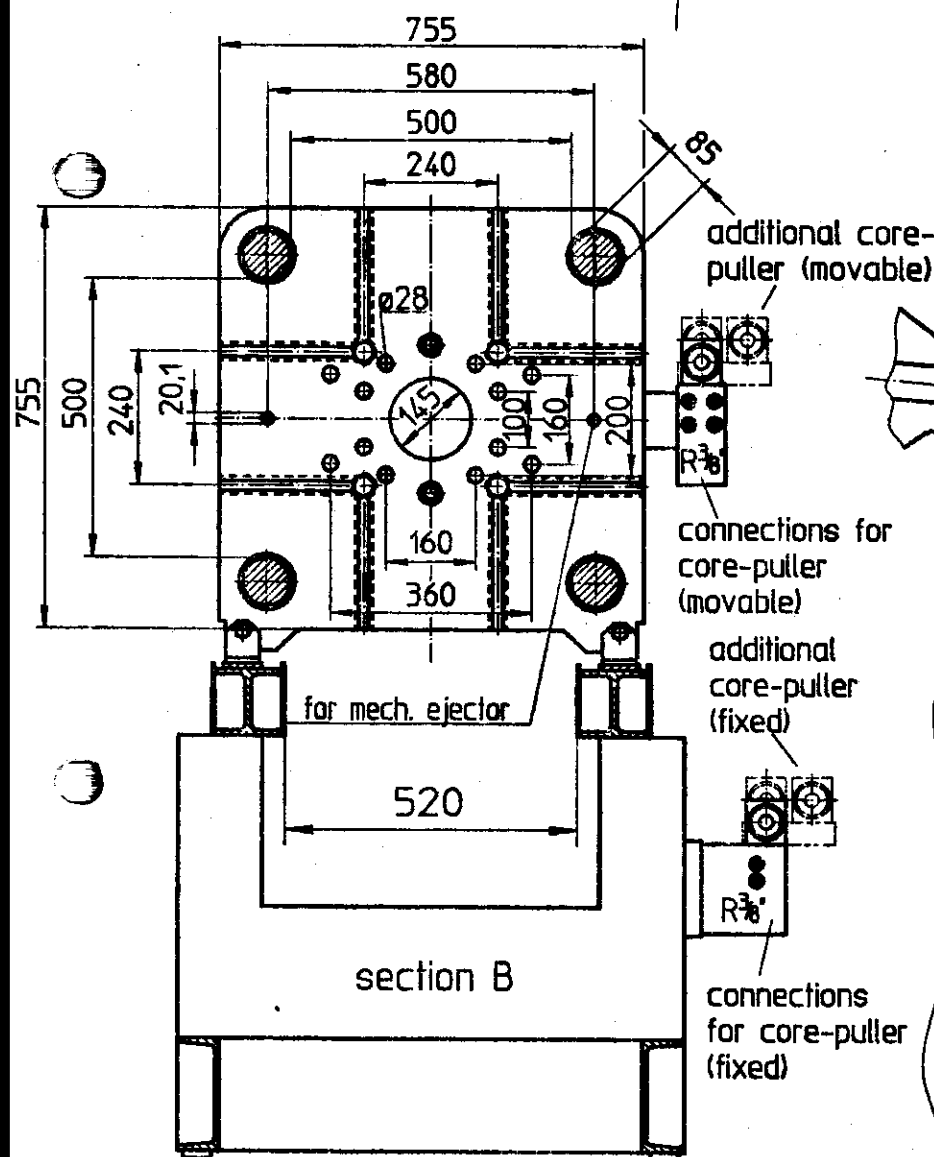
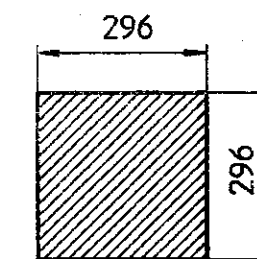


Additional possibility for ejector

detail Z



minimum size



● for standard nozzle length
* when driven on to nozzle

locking force	2200	kN
hydr. ejector	forw. 110 backw. 70	kN
injection force	65 - 130	kN
injection plunger diameter	70 80 90	mm
casting volume	450 636 856	cm ³
specific injection pressure	335 260 204	bar
casting area	656 846 1078	cm ²
max. casting area	at 160 bar = 1375	cm ²
hydr. working pressure	140	bar

FRECH

Tool - mounting - plan DAM 200 A

0.003.059.53

Stand 24.Juli 92 deutsch, engl, franz.